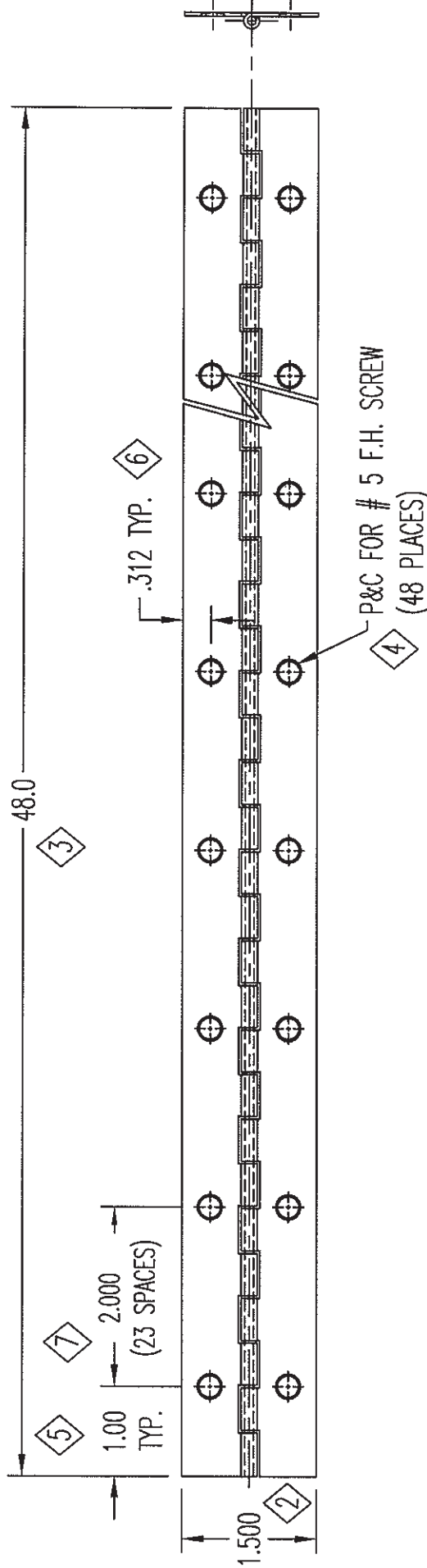


| REV | DATE | CHANGE DESCRIPTION | CHG | CKD |
|-----|----------|---|-----|-----|
| | Y M D | | | |
| | 96 01 08 | RELEASED | | |
| A | 96 11 26 | ADDED BLACK POWDER COAT FINISH (PF) | | |
| B | 02 12 20 | ADDED STAT BRONZE FINISH | | |
| C | 03 11 12 | ADDED BLACK ENAMEL FINISH (B2)/ADDED NOTE | | |
| D | 09 04 23 | CHANGED ENAMEL (B2) TO POWDER COAT (B2) | | |

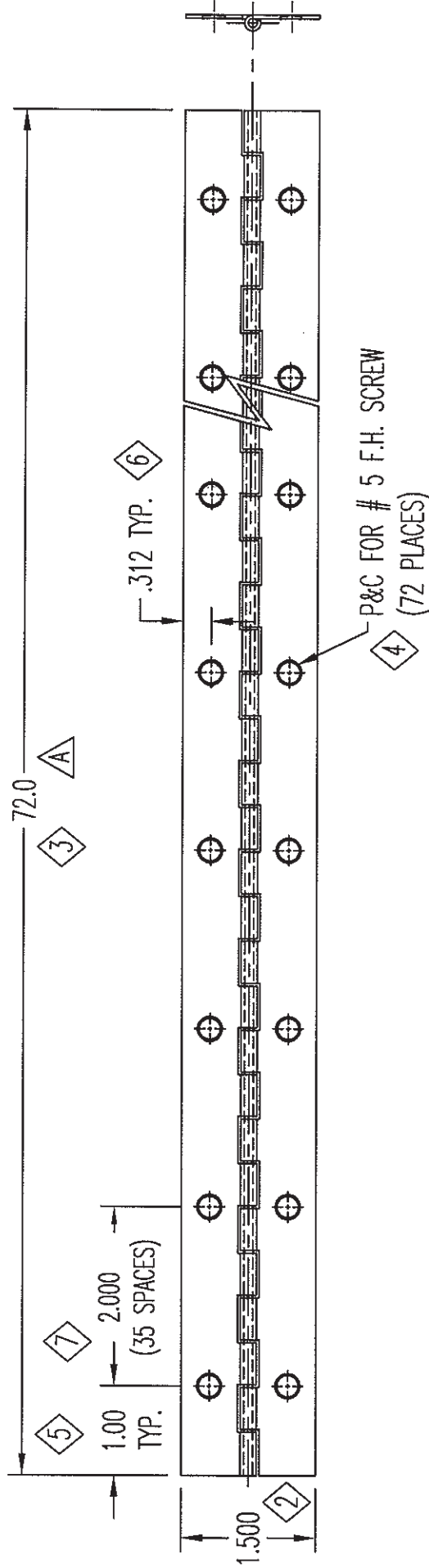
- ALL DIMENSIONS ARE IN INCHES
- DRAWINGS ARE NOT TO SCALE
- KNUCKLE PATTERN MAY VARY
- SPECIFICATIONS APPLY BEFORE FINISH



| SPECIAL OPERATIONS | | A) LEAF: | | B) PIN: | | TOLERANCES UNLESS NOTED: | | *STANDARD DIE BURRS PERMISSIBLE* | |
|--------------------------|---------------|------------|-----------------------|-----------------|-----------------|-----------------------------|------------|------------------------------------|--|
| STAKED | 1) SEE BOX 1) | .040 ±.005 | THICKNESS | .090 ±.002 | DIAMETER | .XX ±.030 | .XXX ±.015 | ANGLES ± 2° | |
| B2 & PF USE 'STEEL' | | | MATERIAL FINISH | STEEL | MATERIAL FINISH | | | ITEM DESCRIPTION: CONTINUOUS HINGE | |
| OTHER FINISHES USE 'CRS' | | | C) KNUCKLE LENGTH: | 1/2" | D) MOVEMENT: | FREE SWINGING/SMOOTH-ACTING | | CUSTOMER REFERENCE: | |
| | | | E) WIDTH: | EQUAL UNEQUAL * | F) FINISH: | A/C B2/PF/SB/FB/NP/B/D | | CATALOGUE # E181 | |
| | | | G) DECREASED ASSEMBLY | YES ___ NO * | H) ASSEMBLY | STD. * REV. ___ | | PART # 1119EW6-- REV D | |
| | | | | | | | | ORIGINAL DRAWN BY: JMH | |
| | | | | | | | | NON-REMOVABLE | |
| | | | | | | | | LARSSEN The Hinge People | |
| | | | | | | | | LARSSEN & SHAW LIMITED | |
| | | | | | | | | Walkerton, Ontario N0G 2V0 | |
| | | | | | | | | (519) 881-1320 | |

| REV | DATE | | | CHANGE DESCRIPTION | CHG CAD |
|-----|------|----|----|-------------------------------------|---------|
| | Y | M | D | | |
| | 92 | 08 | 07 | RELEASED | |
| A | 96 | 02 | 22 | 72.0 WAS 72.00 | |
| B | 96 | 12 | 04 | ADDED B2, W2, BL, PE, ZP FINISHES | |
| C | 98 | 06 | 01 | ADDED OL FINISH | |
| D | 03 | 07 | 08 | STEEL ±.005 WAS CRS ±.004 | |
| E | 04 | 09 | 13 | ADDED ANTIQUE BRASS | |
| F | 05 | 02 | 08 | ADDED BLACK POWDER COAT (PF) FINISH | |

- ALL DIMENSIONS ARE IN INCHES
- DRAWINGS ARE NOT TO SCALE
- KNUCKLE PATTERN MAY VARY
- SPECIFICATIONS APPLY BEFORE FINISH



P&C FOR # 5 F.H. SCREW
(72 PLACES)

| | | | | | | | |
|---|--|---|--|--|--|--|--|
| SPECIAL OPERATIONS - STAKED - ZP & PF USE STEEL ±.005 Δ - OTHER FINISHES USE CRS ±.004 - FOR EL & PE, LACQUER BOTH SIDES | | A) LEAF: .040 SEE BOX I) THICKNESS MATERIAL FINISH C) KNUCKLE LENGTH: 1/2" E) WIDTH: EQUAL * UNEQUAL * G) CLEANED NO * STD. * REV. | | B) PIN: .090 ±.002 STEEL DIAMETER MATERIAL FINISH D) MOVEMENT: FREE SWINGING/SMOOTH-ACTING F) FINISH: PF/NP/FB/SB/ZP/EL/NONE Δ Δ Δ Δ AB/B2/W2/PE/BL/NB/OL J) PIN RETENTION: NON-REMOVABLE | | TOLERANCES UNLESS NOTED: .X ±.060 .XX ±.030 .XXX ±.015 *STANDARD DIE BURRS PERMISSIBLE* ANGLES ± 2° | |
| LARSEN & SHAW Walkerton, Ontario NOG 2V0 (519) 881-1320 | | | | ITEM DESCRIPTION: CONTINUOUS HINGE | | CUSTOMER REFERENCE: | |
| | | | | CATALOGUE # 1005 | | PART # 1119E04-- | |
| | | | | DRAWN/REVISED BY: JMH | | REV F | |

Customer Approval

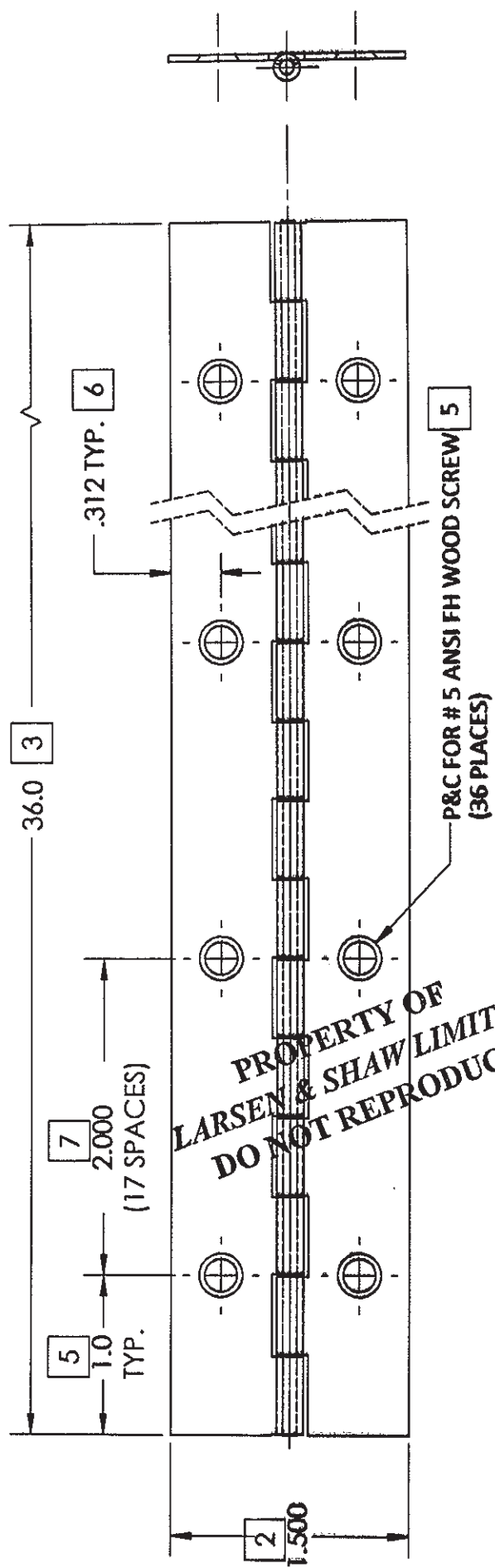
DATE: _____

APPROVED BY: _____

Your signature indicates that specs and tolerances on this print are acceptable and may differ from customer supplied print.

| | | | | |
|------|--------------------|-----------|--------------------|-----|
| REV. | CHANGE DESCRIPTION | D / M / Y | CHG CKD | T&M |
| | RELEASED | 23-Oct-13 | <i>[Signature]</i> | N/A |

- ALL DIMENSIONS ARE IN INCHES
- DRAWINGS ARE NOT TO SCALE
- KNUCKLE PATTERN MAY VARY



| | | | | | |
|-----------------------------------|---|--|--|------|---|
| J) SPECIAL OPERATIONS - STAKED | A) LEAF: .040 ± .004 CRS | B) PIN: 0.090 ± 0.002 STEEL | TOLERANCES UNLESS NOTED: .X ± .060 .XX ± .030 .XXX ± .015 | | *STANDARD DIE BURRS PERMISSIBLE* ANGLES ± 2° |
| | THICKNESS MATERIAL FINISH C) KNUCKLE LENGTH: 1" 2" | DIAMETER MATERIAL FINISH D) MOVEMENT: FREE SWINGING / SMOOTH ACTING | ITEM DESCRIPTION: CONTINUOUS HINGE | | |
| E) WIDTH: EQUAL | F) FINISH: STAT BRONZE | CUSTOMER REFERENCE: SPOKANE HARDWARE | | | |
| G) CLEANED: NO | H) ASSEMBLY: STD | DW #: 08278 | | | |
| I) PIN RETENTION: NON-REMOVABLE | J) PIN RETENTION: NON-REMOVABLE | DRAWN/REVISED BY: DW/JMH | | | |
| | | PART # | | REV. | |
| | | 1119EW15B | | | |



| | | | | |
|------|--------------------|-----------|---------|-----|
| REV. | CHANGE DESCRIPTION | D / M / Y | CHG/CKD | T&M |
| | RELEASED | 23-Oct-13 | gk pp | N/A |

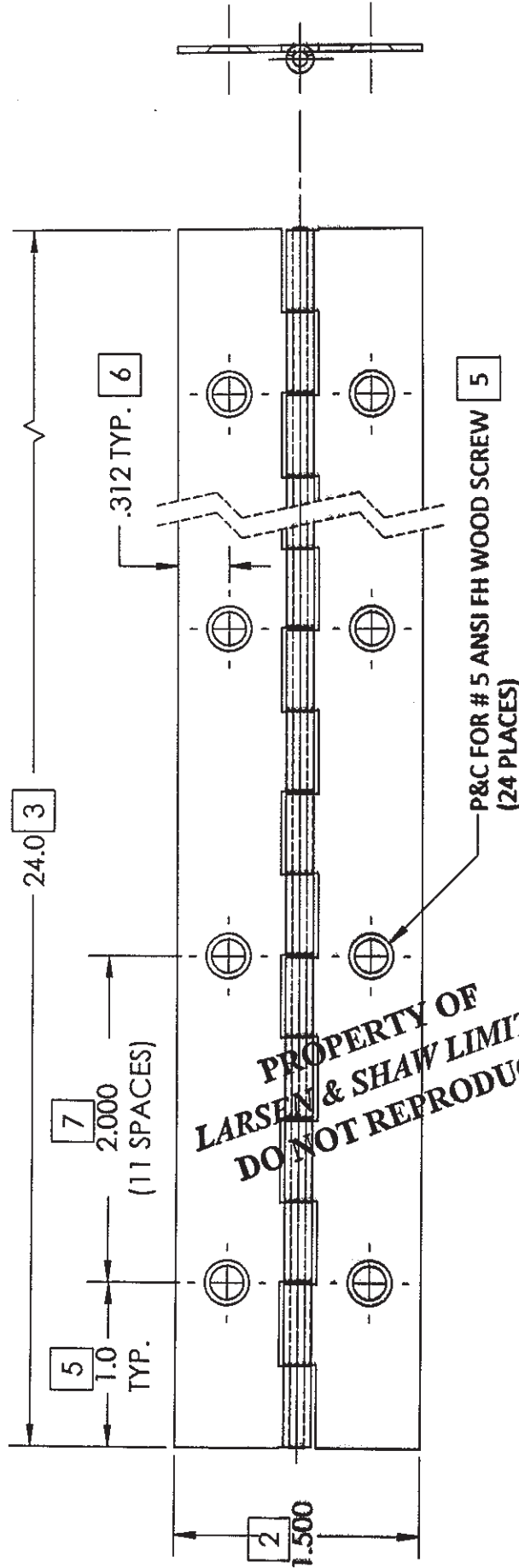
Customer Approval


DATE: _____

APPROVED BY: _____

- ALL DIMENSIONS ARE IN INCHES
- DRAWINGS ARE NOT TO SCALE
- KNUCKLE PATTERN MAY VARY

Your signature indicates that specs and tolerances on this print are acceptable and may differ from customer supplied print.



| | | | | |
|--------------------------------|--|---|--|--|
| SPECIAL OPERATIONS - STAKED | A) LEAF: .040 ±.004 CRS | B) PIN: 0.090 ± 0.002 STEEL | TOLERANCES UNLESS NOTED: .XX ±.030 .XXX ±.015 *STANDARD DIE BURRS PERMISSIBLE* | |
| | THICKNESS MATERIAL FINISH C) KNUCKLE LENGTH: 1 1/2" | D) MOVEMENT: FREE SWINGING/SMOOTH ACTING | ANGLES ±2° | |
| E) WIDTH: EQUAL | F) FINISH: STAT BRONZE | ITEM DESCRIPTION: CONTINUOUS HINGE | | |
| G) CLEANED: NO | H) ASSEMBLY: STD | CUSTOMER REFERENCE: SPOKANE HARDWARE | | |
| | | DW #: 08279 | | |
| | | PART # 1119EW7SB | | |
| | | DRAWN/REVISED BY: DW/JMH | | |
| | |  LARSEN & SHAW Walkerton, Ontario N0G 2V0 (519) 881-1320 | | |